



MiniPress-2 Rotary Tablet Press

The table top **MiniPress-2B/D** is an ideal machine for Research and Development as well as small batch production. This sturdy single sided rotary tablet press is designed with GMP considerations.

The Mini Press II is available in 3 versions:

1. Mini Press IIB (Standard Version EU B Tooling, 10 position)
2. Mini Press IID (Standard Version EU D Tooling, 8 position)
3. Mini Press IIS (Sense Force Instrumentation)

Standard Features:

- In Built Pre-Compression Feature
- Adaptability to both gravity feeder and force feeder
- ELNP - Turret and Cam Tracks to give protection against wear and tear

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- Interlocking at Upper and Lower Guards ensures protection against hazards
- All controls for setting tablet parameters are on the dash board.
- SS 315 Contact parts
- 1 set of regular shaped Punches and Dies as per your drawing

Technical Specification of the Mini Press IIB/D:

Tooling Type: B - No. of stations: 10
 Tooling Type: D - No. of stations: 8
 Max. Output (Tab/hr): 27600
 Max. Pressure: 6 Ton
 Max. Pre-Compression: 2 Ton
 Max. Tab. Diameter: 15 mm
 Max. Depth of Filling: 16.5 mm
 Main Motor Drive: ACVF
 Force Feeder Drive: ACVF

Specification of the MiniPress-2

MODEL	Mini II B	Mini II D	Multi Tooling
Version	GMP	GMP	GMP
Rotary	Single	Single	Single
Tooling	B	D	D, B & BB
No. Of Station.	10	8	12(4D, 4B & 4BB)
Max. Output (Tab/hr)	27600	22080	Varies
Max. Pressure	6 Ton	6 Ton	6 Ton
Max. Pre-Comp.	2 Ton	2 Ton	2 Ton
Max. Tab. Dia.	15 mm	23 mm	23 mm
Max. Depth of Fill	16.5 mm	20 mm	Varies
Main Motor	ACVF	ACVF	ACVF
Force Feeder	ACVF	ACVF	ACVF

OPERATION AND CONTROLS

The tablet press is equipped with an operation panel on which all command buttons potentiometer controls ect. are placed. The machine has furthermore an easy accessible emergency button and a key switch for machine run/ jogging operation. The electrical circuitry is done with conventional wiring, contactors, limit switches ect.

The MiniPress-2 rotary tablet press is prepared for a later upgrade with a complete Data-Acquisition and Analysis Software.



Automated Version with Force Sensing Attachments

Optional Features:

- Anti Vibration Pads
- SS 304/316 L Turret
- Fully Automatic Version including Force Monitoring (Mini Press II SFIMS)