

## PT-SP Precise Multi-Syringe Pump



The PT-SP multi-syringe pump is designed specifically for parallel sample withdrawal and dosage of media from a dissolution bath into open vials inside a fraction collector. It is equipped with up to 8 replaceable 10ml high precision glass syringes. Each syringe is connected to a 3-way pinch valve for media flow control. The drive of the syringes is carried out simultaneously by a stepper motor. All syringes are rigidly connected to the common sturdy drive bar.



The high resolution of the steps for a full stroke ensures a high accuracy of dosing and sampling. Depending on the tube dimensions and the volume to be dosed, the sampling and dosing rate can be adjusted. The complete cycle for a withdrawal of the sample medium and emptying of all tubes and syringes is fixed. First, the hose lines are filled, drained back into the reservoir and then refilled. This ensures an equal concentration of media inside the tubes, syringes and vessels. The withdrawal cycle that takes place depends on the volume to be sampled and will be done in either one or two steps. This is determined automatically by the programming of the PT-SP according to the volume of the syringes.

## Media Refilling and Linking of PT-SP

A second PT-SP multi-syringe pump is used as the media refilling pump. It is connected to the master PT-SP pump and automatically triggered by the master pump to refill the programmed volume. This way the refilling pump starts automatically once a complete sampling sequence is finished.

It is also possible to link together two PT-SP pumps, to increase the number of sampling lines. The PT-SP is available as a six syringe model (PT-SP6) and as an eight syringe model (PT-SP8). Both models can be freely combined to produce any number of sampling lines (6, 8, 12, 14, 16). The refill pumps can be added and combined in the same manner. Calibration data is stored on each individual pump. The runtime parameters have to be entered only once on the master PT-SP. This pump automatically shares these settings with the other connected pumps and triggers there as soon as they have to start their operation.

## Programming

The sampling time information is set-up as a testing method using the method filling program of the connected PTWS dissolution bath. This includes also the EPE sampling probe control for the required immersion depth and dispensing time inside the dissolution media.

Sampling volume and speed are set using the entry keys of the PT-SP. The data is filed and can be recalled at any time. Prior to the start of a run the operator enters product information such as a batch or lot number to the test information within the menu of the connected PTWS dissolution bath. The tablets are dropped simultaneously using a manual TM or automated TMA tablet drop magazine (available for PTWS 820D, PTWS 310, PTWS 610, PTWS 1210, PTWS D610 and PT-DT70\* instruments).

\* only manual TM

## Advantages

Some of the highlights the PT-SP offers are:

- Automates the removal of samples in connection with an integrated fraction collector the most labor intensive stage of a dissolution test
- Automated sampling eliminates human errors as equal sampling times and standardized solvent transport offer high reproducibility
- Syringe pump technology offers excellent precision and reproducibility for dissolution sampling and media replacement
- Flexible, modular design allows to freely combine multiple pumps
- Supports auto media refill for six to twelve station dissolution baths
- All moving parts are behind a transparent enclosure to guarantee user safety while retaining visibility
- DQ/QC, IQ and OQ documents included free of charge



## Features

The main features of the PT-SP are:

- Features 6 or 8 high precision 10 ml glass syringes
- Pinch valves for flow control, easy to service, very low blocking risk
- Modular design to allow auto media refill, or extension to sample from and replace into up to 16 vessels
- Sampling sequences are programmed directly at the Pharma Test dissolution bath

## Standard Scope of Supply

The PT-SP comes ready to use with the following standard scope of supply:

- PT-SP8 instrument with 8 integrated syringe pumps and colour coded tubing couplings
- or
- PT-SP6 instrument with 6 integrated syringe pumps and colour coded tubing couplings
- Comprehensive documentation folder including:
  - User manual
  - DQ/QC instrument compliance test certificate
  - IQ documentation
  - OQ documentation
  - Instrument logbook

## Technical Data

| Parameter                   | Specification  |
|-----------------------------|--|
| Sampling Volume             | 1.0ml to 20.0ml  |
| Syringe Specification       | Vol. 10ml - Borosilicate Glass, PCTFE, PTFE, operating temp. 10 - 40°C                   |
| Plunger tip configuration   | Zero dead volume design  |
| Syringe Accuracy            | ± 1.0% - Precision ± 1.0%  |
| Dosing Accuracy             | < 2% transfer error  |
| Sampling & Dispensing Speed | Minimum 0.50ml/min.<br>Maximum 20.0ml/min.   |
| No. of steps for 10ml.      | 36655  |
| Media Refilling             | Optional, using additional PT-SP piston pump(s)  |
| Display                     | Backlit LCD  |
| Data Entry                  | Function keys  |
| Materials Used              | All wet parts: 99.7% Al <sub>2</sub> O <sub>3</sub> , Borosilicate Glass, Teflon or PEEK |
| Tubing                      | 1.0mm ID to 1.6mm OD FEP or PTFE (not included in supply scope)                          |
| Interface                   | RS-232 port, 2 x I/O port  |
| Power                       | 110/230 Volt, 50/60 Hz   |
| Packaging Dimensions        | Approx. 40cm x 30cm x 50cm (D x W x H)   |
| Net Weight                  | Approx. 4.5kg  |
| Gross Weight                | Approx. 10.0kg   |
| CE / EMC Certification      | All CE / EMC Certification provided  |
| Validation                  | All IQ & OQ documents included   |

We reserve the right to make technical changes without any prior notice.

